ENGINEERING COMMITTEE
Sustainability Management Subcommittee

SCTE 207 2014

Cable Operator Recycling
Recommended Practices
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1.0 SCOPE

The following draft outlines the recommended practices for the management of cable operator’s e-scrap. The scope and primary objective is to ensure proper e-scrap management from both environmental and financial perspectives covering:

1. Guiding principal for electronic equipment end of life management
2. Best practices for proper recycling of electronic equipment
3. End of life electronic equipment financial models
4. Recommendations for data collection on electronic recycling that will provide industry trend information

2.0 COMPLIANCE NOTATION

<table>
<thead>
<tr>
<th>“SHOULD”</th>
<th>This word or the adjective “RECOMMENDED” means that there may be valid reasons in particular circumstances to ignore this item, but the full implications should be understood and the case carefully weighted before choosing a different course.</th>
</tr>
</thead>
<tbody>
<tr>
<td>“SHOULD NOT”</td>
<td>This phrase means that there may exist valid reasons in particular circumstances when the listed behavior is acceptable or even useful, but the full implications should be understood and the case carefully weighed before implementing any behavior described with this label.</td>
</tr>
<tr>
<td>“MAY”</td>
<td>This word or the adjective “OPTIONAL” means that this item is truly optional. One vendor may choose to include the item because a particular marketplace requires it or because it enhances the product, for example; another vendor may omit the same item.</td>
</tr>
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3.0 GUIDING PRINCIPALS FOR ELECTRONIC EQUIPMENT END OF LIFE MANAGEMENT

The overall guiding recycling principals for cable operators is to promote and maintain sustainable recycling standards that reduce our environmental impact, meet regulatory requirements and reduce operational expenses through resource conservation and waste reduction.

- Used equipment has value and risk
- Best practices/responsible recycling should be used in the disposition of used equipment
- The shared benefits of establishing an industry infrastructure to manage used equipment can provide optimized efficiency and value while maintaining compliance to existing and future regulations. Standard qualification requirements should be developed for the selection of industry service providers
- Industry volumes and trends of used equipment assets, especially those assets which could potentially be categorized as regulated waste streams at the state or federal level, should be tracked and reported
- “Green Procurement” should drive the selection and acquisition of new equipment
- Each organization should develop its own plan based on the industry principles and practices
- Implementation requires a team approach – coordinating Operations, Finance and Support
- The cable telecommunications industry can show leadership by implementing an e-scrap/asset management strategy

4.0 PROCESS FOR RECYCLING: R2 REFERENCE

The “Responsible Recycling (R2) Practices for Electronic Recyclers”¹ is currently recognized as our go to model for adopting a sustainable e-scrap management system for cable owners/operators. The R2 standard outlines in detail 13 critical concepts that should be incorporated into the cable industry process for choosing a recycling solution provider:

Environmental, Health, and Safety Management System
Reuse, Recover Hierarchy of Responsible Management
Legal Requirements
On-Site Environment, Health, and Safety
R2 Focus Materials
Reusable Equipment and Components
Tracking Throughput
Data Destruction
Storage
Facility Security
Insurance, Closure Plan, and Financial Responsibility

¹ Access the latest R2 draft: [http://www.r2solutions.org/](http://www.r2solutions.org/)
The cable operator should select e-scrap management partners that follow the R2 standard.

5.0 FINANCIAL MODELING OF E-SCRAP

The financial model is based on a risk/reward (financial payback) system. Operators have options when dealing with the end of life electronic equipment. Those choices are based on what is best suited to their administrative strategies. In the spirit of diverting waste, operators have four choices when dealing with surplus end of life electronic equipment.

These include:

A. **Repurpose** equipment in cable operator footprint  
   Low Risk/Reward – no CAPEX to replace equipment

B. **Resale** of used equipment through auction, vendor or asset recovery  
   Low to High Risk – Original system owner travels with equipment/ Reward – financial payback based on equipment market conditions

C. **Recycling** (no reuse)  
   Low Risk/Reward – variable value based on commodity value

D. **Destruction** of equipment containing electronic data  
   Low Risk destruction of equipment/Reward – no financial liability based on data leakage

6.0 RECOMMENDED DATA REPORTING

**Introduction:** The cable industry has developed a method for collecting electronics by R2 Certified electronics recyclers. The majority of equipment that has met end-of-life, surplus, or decommission status ends up with recyclers. The SCTE Standards Working Group for Recycling has determined there are multiple benefits to the collection of this data. The data should be compiled so the industry along with the cable providers has a point of reference to determine how much electronics are being recycled. Other industries have been scrutinized for their lack of green sustainable initiatives including the recycling of electronics.

**Equipment for recycling:** Refer to “Equipment Recycling List for the Cable Industry Appendix A, (developed by the Standards Working Group for Recycling).

**Equipment destined for recycling:** The three data points that need to be captured for equipment that will be recycled):

1. Type
2. Weight
3. Count of pieces
(e.g. DVR’s @ 16,000 Lbs 2,000 pieces)

**Equipment destined for resale or external reuse:** There are three data points that need to be captured for equipment that will be reused or stored for future use. If equipment is sold or donated, it is recommended that serial number and model be captured as well.

1. Type
2. Weight
3. Count of pieces

(e.g. DVR’s @ 16,000 Lbs 2,000 pieces)

*Recommended if equipment is surplus, sold or donated: Serial Number and Model*  
*Note, an operator may track additional equipment information based on internal policies.*

**Data consolidation:** A central repository of the data should be established for all SCTE-member organizations who agree to participate in this Recommended Practice for Recycling. The purpose of this data repository will be to track the amount of e-scrap cable telecommunications operators recycle. Recyclers who have a relationship with the cable operator should also have access to entering data on behalf of the cable operator.

**Annual Report:** An annual report provided to the MSOs showing the progress the cable industry is making should be produced by the data repository manager.
7.0 APPENDIX A: EQUIPMENT ELIGIBLE FOR RECYCLING

OSP – Outside Plant Active Devices

Amplifier Complete
Amplifier Housings
Amplifier Power Pak
Amplifier Modules
Amplifier Accessories, Pads, EQs, CBS
Amplifier, Apartment, MDU
Amplifier, LNA, LNB, LNC
Amplifier, Line Extender, Complete
Amplifier, Line Extender Housings
Amplifier, Line Extender Power Pak
Amplifier, Line Extender Modules
Amplifier, Line Extender Accessories
Amplifier, Node Complete
Amplifier, Node Housing
Amplifier, Node Power Pak
Amplifier, Node Accessories
Amplifier, Node Receiver
Amplifier, Node Forward XMTRS
Amplifier, Node Return XMTRS
Amplifier, Micro-Node

OSP – Construction Materials

All Clamps, Three Hole, Curved, Straight
Anchors, ALL Construction
Batteries, Power Supplies, OTNs
Bolts
Brackets
Circuit Breakers
Coax, Hard-Line
Combiner
Conduit Accessories
Conduit All Sizes & Makes
Connectors, Hard-Line
Couplers
Directional Couplers
Disconnect Box
Disconnect Box Accessories
Down Guy Guards
Enclosures
Extension Arms
Flags
Fuses
Ground Anchor
Ground Clamp
Ground Rod
Ground Wire
Guard (Molding)
Heat Shrink
Keys
Lags Screws
Lashing wire
Lashing Wire Clamps
Locks
Markers, Tags
Nuts
One & Two Hole Clamps
Pedestal Accessories
Pedestals
Phone Hardware
Power Inserter
Power Supply Accessories, Wiring Harness’s etc

**OSP – Construction Materials - Continued**

Power Supply Cabinet
Power Supply Complete
Power Supply Modules
Preforms, Dead Ends, Splices
Riser Conduit, Steel & PVC
Strand Link
Strand, All Sizes
Strand-Vise
Surge Protectors
Vaults

**Installation Materials**

All Grounding & Bonding Clamps
All Phone Accessories
All Splitters
Batteries
Cable In-Conduit – CIC
CAT 5-6, Cable & Connectors
Coax Cable, Connectors & Jumpers
Composite Cables
Conduit, All Sizes & Types
Connectors, All
Demarcation Boxes
Drive Pins
Drop Cable Clamps
Drop Identification Tags
Electrical Tape
Filters
Ground Blocks
Ground Rod
Ground Wire
HDMI Cables
House Amplifiers
House Clips
House Hooks
MDU Enclosures
Mud Rings
RCA Cables
Screws
Span Clamps
Staples
Traps
Ty Raps, Cable Ties
Wall Plates
Wall Plates With Hardware

**Headend & Fiber Transport Equipment.**

All Coax and CAT Wire
All Coax and CAT Connectors
All Fiber Accessories, Splice Enclosures, Splitters
All Fiber Jumpers
All Gigabit Ethernet Equipment
Air conditioners, air handlers, etc.
CMTSs
Combiners
Edge QAMS
Fiber Cable
Fiber Enclosures
Generators
Laser Receivers
Laser Transmitters
Modulators & Demodulators
Processors
Racks, Power Strips
Routers
Servers
Status Monitoring & EAS Equipment
Switches
UPS, And All Batteries

**Customer Premise Equipment**

Amplifier, Drop & House
Data Modems
IRD Receivers
Micro Node UPS & Batteries
Phone Modems (eMTAs and batteries)
Remote Controls, RF, IR & Batteries
RF Splitters
Routers – wired and WiFi
Set Top Terminals, Analog, Digital, DTAs, Gateways

**Office - Safety Equipment – Tools – Test Equipment**

ALL Computer Equipment & Accessories
All Hand Tools
ALL LAN & WAN Equipment
All Notebooks
All Power Tools & Battery PAKS
All Safety Tools/Equipment
All Test Equipment, Analyzers, Scopes
All Workstations
CRTs
FSM - Field Strength Meters
Furniture, Chairs, Desks
Head Sets
Ladders
Led, LCD Monitors and Projectors
OTDRs
Printers
PSDN Routers
Safety Equipment, Signs, Cones
All Signal Leakage Equipment
All Telemetrics Equipment
All CCTV Equipment
ALL Local Access & Studio Equipment
All Broadcast Studio Equipment
TDRs
Telephones & Telephone Switch Equipment, PBXs
UPSs & Batteries
VPN Routers
8.0 APPENDIX B: CABLE TERMINOLOGY

**Backup Power Devices**: equipment containing either battery or non-grid/primary sources of power

**Cable Owner/Operator**: company responsible for delivery of TV, phone, high speed data, security, wireless services across the globe to millions of customers

**Construction Materials**: equipment and support hardware necessary to build cable systems

**Customer Premise Equipment**: electronic devices located at the end of the outside plant and attached or in the subscriber’s facility

**Datacenter**: Consolidated computer facility for the distribution and processing of data throughout a network

**Decommissioning**: process in which old equipment is removed from service and replaced with updated electronic equipment

**Equipment**: devices, gear, or product responsible for the delivery of customer product and services

**E-scrap**: materials discarded from operations no longer supporting the delivery of customer product by cable operator

**Fiber Transport Equipment**: electronic devices containing laser emitting ports outputting over glass based cable

**Fiber**: glass based cabling with no recycling value as of time of publication

**Green Procurement**: consideration for both environmental and bottom line during the product lifecycle management by cable operator

**Headend Equipment**: electronic devices, cabling and power gear sitting in front of outside plant

**Hubsite**: facility space typically in a non-raised floor, minimally manned, limited square footage building located between customer premise and larger facility such as data center and/or headend

**Installation Materials**: equipment and support hardware necessary to build cable systems

**Line Equipment**: materials and devices located between facilities and/or customer premise; including but not limited to, amplifiers, nodes, batteries, power supplies, coaxial and fiber cable, and WiFi access points

**MSO**: see Cable Operator (Multiple Subscriber Operator)
Office Tools: business support devices used by technical and non-technical employees supporting both product and business operations

Recycling: ethical disposal of e-scrap by cable operator

Reuse: equipment removed from service and stored or sold for the purpose of reuse or redeployment) within the MSO customer serving or business support network

Outside Plant Active Devices: all of the equipment between the customer premise and headend

Safety Equipment: devices and materials aimed to protect cable professionals while working on or around hazardous conditions

Test Equipment: devices used to ensure compliance or performance of systems are being upheld and met in a safe and predictable manner
9.0 APPENDIX C: ELECTRONICS RECYCLING DEFINITIONS AND ACRONYMS

(Referenced from: Electronic Recycling Directory)

**Assay.** Chemical analysis to determine the presence and concentration of elements in a sample.

**Asset Management.** Services guiding use and retirement through the life of electronic equipment. Includes tracking, inventory, recordkeeping, storage, maintenance, updating, and reuse.

**Asset Recovery.** Electronics resellers or reclaimers bid on surplus property generated by companies, government agencies and institutions.

**Basel Action Network (BAN).** A non-government organization that advocates the prohibition of the export of “hazardous waste” (as defined by the Basel Convention – above) from OECD to non-OECD countries.

**Basel Convention.** A multilateral agreement negotiated under the United Nations Environment Program (UNEP) that regulates the trade of hazardous waste. Currently, more than 160 countries are party to the convention, which entered into force in 1992. The U.S. has signed, but not ratified, the Convention.

**Battery.** Device that stores electricity. Below is a list of battery scrap types quoted on ScrapIndex.com:

**Alkaline battery scrap**—common sorted carbon/zinc “flashlight” batteries including types D, C, AA, AAA, etc.

- Dry cell battery scrap
- Edison battery scrap

- Gold-plated button battery scrap—common round button style batteries plated with gold and commonly used in hearing aids & wrist watches

- Gell cell battery scrap—sorted gell filled batteries, and may include common gell cell motorcycle batteries 12 & 24 volt commercial emergency back-up lighting batteries.

- Lithium button battery scrap—common round button style batteries containing lithium.

- Lithium Ion battery scrap—

- Mixed lithium content battery scrap—assorted batteries that contain lithium or lithium alloys.

- Mercury/silver oxide battery scrap—contain mercury and silver oxide. An analysis of the content should be provided.
Mixed mercury content battery scrap— may contain a variety of scrap batteries that contain mercury and silver oxide. An analysis of the content should be provided.

Mixed nickel content battery scrap— assorted sizes of common household Nickel/Cadmium Batteries and Nickel/Metal Hydride, sorted to be free of common alkaline batteries. May include spent rechargeable or non-rechargeable batteries. May not include wet cell batteries.

Nickel button battery scrap— round button style batteries commonly used in hearing aids & wrist watches

Dry cell NiCd battery scrap— common household sorted Nickel/Cadmium Batteries, sorted to be free of common alkaline batteries. May include spent rechargeable or non-rechargeable batteries. May not include wet cell batteries.

Nickel/metal hydride battery scrap— household sorted Nickel/Metal Hydride Batteries, sorted to be free of common alkaline batteries. May include spent rechargeable or non-rechargeable batteries. May not include wet cell batteries.

Wet cell NiCd battery scrap— whole wet cell Nickel/Cadmium Batteries. Must be packaged to the buyers specification

**Bid.** Terms and conditions for submitted for evaluation and consideration by the Generator. The most attractive (lowest) terms and conditions a Processor will offer.

**Brokering.** The buying and selling of units, components or scrap. A broker typically does not physically accept and store the material but rather buys the units or components for immediate resale.

**Brominated Flame Retardants (BFRs).** Chemicals used in plastics and other products to reduce potential for burning. Brominated flame retardants (BFRs) are used in some electronics plastics.

**Cards.** Printed circuit boards.

**Case.** The shell surrounding and holding the parts of a computer. Chassis.

**Cathode Ray Tube (CRT).** The tube in conventional televisions and computer monitors. A vacuum or picture tube device that converts an electronic signal into a visual image.

**Cellular Devices and Pagers.** Handheld communication device using cellular networks to transmit voice or data signals. Includes cell-enabled Personal Digital Assistants (PDAs).

**Central Processing Unit (CPU).** A processing device, including a case and all its contents, such as the primary printed circuit board, additional printed circuit boards, one or more disc drives, interior wiring and a power cord.
Certification. Registration of a facility that has passed a third party audit by an accredited certifying body to a recognized standard. In the case of the electronics recycling industry, there are currently 4 primary certifications:


“R2” (Responsible Recycling Practices) A consensus standard developed to specifically address requirements specific to electronics recycling.

“R2/RIOS” A formal certification program for electronics recyclers that couples “R2” with the Recycling Industry Operating Standard (RIOS) for Environmental, Health, Safety and Quality Management Systems for the recycling industry.

e-Stewards a formal certification program for electronics recyclers that couples the e-Stewards requirements for electronics recyclers with the EMS requirements of ISO 14001.

Certified Destruction. An electronics recycling system in which the generator of an item receives assurance, such as in the form of a certificate, that the item has been processed to render it inoperable. Often this means shredding the item. Purpose is to protect intellectual property.

Computers, Desktop. Computers designed to be used on a work surface and require standard AC power plug for a primary source of power.

Computers, Portable. Computer that contains a CPU and operates using a self-contained battery or external AC/DC adaptor.

Commodity. Materials from either original sources (e.g., ore) or derived from recycling and recovery processes (e.g., smelting) that can be used in manufacturing processes.

Components. Electronic parts – such as integrated circuits, transistors, resistors, capacitors, etc.

Connectors. Contacts and similar components to provide conductivity between boards and parts. Often contain precious metals.

Connectors, External. In scrap, sorted connectors free of or trimmed from wire.

Consolidation Facility. A facility where used electronics from multiple collection sites are temporarily stored before shipment to a recycling, reuse, or processing facility.

Copper, No. 1 and No. 2. Generally, No. 1 copper consists of copper clippings, punchings and so on that are clean and unalloyed, whereas the lesser-priced No. 2 should have a minimum 94-percent copper content. These items are known as "candy" and "cliff" when traded internationally by wire.
**Cullet.** Glass recovered in the recycling of cathode ray tubes (CRTs), when it is cleaned and crushed is called “cullet” and can then be remelted into new glass for industrial use (i.e., “glass-to-glass” recycling).

**Data Removal.** Removing data from a computer hard drive.

**Data Security Services.** Consulting and implementation regarding identity assurance, access control, encryption, compliance, information management and fraud protection – including data destruction.

**Daughterboard.** A circuit board that plugs into and extends the circuitry of another circuit board, which may be the computer's main board (see motherboard).

**Degauss.** A process used to erase the data from hard drives by demagnetizing them.

**Deman.** Short for demanufacturing.

**Demanufacturing.** The disassembly of an electronics device to capture resellable parts and recyclable materials.

**Display Devices.** Displays an image using a variety of technologies including CRT, LCD, plasma and rear-projection. Excludes products where the display is not the primary function.

**Diagnostic Testing.** Testing to determine what parts of electronic equipment work.

**Dynamic-Random-Access Memory Chips (DRAM).** Chips which hold electronic data temporarily and are vital components of computers.

**Electronic Equipment.** Including – but not limited to (see Cable Eligibility List PG XXX):

- Other electronic equipment commonly recycled.
- Computers and peripheral equipment – central processing units (CPU’s), monitors, printers, keyboards, scanners, storage devices, servers, networking systems;
- Office Equipment - fax machines, copiers, imaging systems, printing systems, telephones and telecommunications equipment
- Consumer electronics – televisions, video cassette recorders, camcorders, digital cameras, control boxes, stereo systems, compact disc players, radios, cell phones, pagers, personal digital assistants (PDAs), calculators, organizers, and game systems.
- Industrial/Commercial equipment – control systems, test, measurement, workstations, medical, financial, security, navigation, entertainment, automotive, aerospace, military.
**Electronics Recyclers.** Provide processing and services that include: de-manufacturing, materials and parts recovery, materials processing, refurbishing, repair, resale, asset management and data security services.

**Electronics Scrap.** In various forms and from different sources, e.g.:

- Whole, non-working electronics equipment (see “electronics equipment”).
- From de-manufactured equipment – includes Printed Circuit Boards, Connectors & Connector Parts, Components – including integrated circuits as well as discrete devices.
- From manufacturing processes – includes Pastes/Powders, Crucibles & Slags, Sputtering targets, Solutions, Scrap metals, Solders, Sweeps.

**EMS.** See Environmental Management System

**End of life.** When a product's value to the user, generally the first user, has been expended and the product is available for reuse, recycling or disposal.

**Erasure.** Deleting the data on hard drives or other computer storage devices. There are several techniques that can be used including software overwrite, firmware execution (i.e., Secure Erase), or degaussing (demagnetization).

**Environmental Management System (EMS).** Standardized methods by which a facility can reduce its environmental impact.

**Environmentally Sound Management (ESM):** ESM standards establish specific criteria and performance standards that electronics recyclers must meet. Generally, ESM standards address.

**Ferrous metal.** Metal composed predominantly of iron, e.g., steel.

**Flat Panel.** A TV or computer monitor using a flat panel display technology (e.g., “plasma”, Liquid Crystal Display/LCD) – as opposed to a Cathode Ray Tube (CRT).

**Gaylord.** A pallet-sized box in which electronic scrap is shipped.

**Generator.** Creates scrap resulting from a manufacturing process. In commercial context, a company with scrap available for recycling or refining.

**Grade.** Ratio of payable metal(s) that define(s) the payable metal contained in a refining lot.

**Hard Drive.** A unit that stores and provides access to data on an electromagnetically charged surface or set of surfaces. Hard drive and hard disk are used interchangeably, although hard drive refers to the mechanical aspects of the unit while hard disk refers to data storage.

**Hazardous Materials.** Materials posing risk and requiring special handling and regulatory compliance due to toxicity or adverse health, safety, or environmental effects if processed or
transported without adequate safeguards. Include items containing polychlorinated biphenyls (PCBs), mercury, lead (e.g., CRT glass), batteries.

**HIPAA.** The U.S. federal Health Insurance Portability and Accountability Act (HIPAA) of 1996, includes provisions for the protection of private information in health records.

**Image, Audio and Video Devices.** Includes personal/portable and home/non-portable, devices that can transmit, record or play back an image, audio or video using a variety of technologies including mechanical, optical, and digital. Also Home theater in a Box (HTB)—bundled combinations of the above. Also Aftermarket Vehicle devices for installation in motor vehicles aftermarket.

**Imaging System.** Items such as security cameras, industrial inspection devices.

**Impurities.** Material in a refining lot whose presence is deleterious or undesirable.

**Integrated Circuits, mixed scrap.** Assorted integrated circuit chips, whole or sheared, free of other types of components. May include ceramic or bakelite covered chips.

**Integrated Circuits, sorted scrap.** Homogeneous lot of integrated circuits.

**ISRI.** Institute of Scrap Recycling Industries: The trade association for the major recycling industries – including electronics as well as metals, plastics, paper and tires.

**IT Asset Disposition (ITAD).** Information Technology Asset Disposition (ITAD) is the process of redeploying or disposing of assets (such as computers) at the end of their initial use.

**Logistics.** The management of materials flow typically involving transportation and storage services.

**Loose Scrap.** Scrap that is not packaged. E.g., loaded into a container without packaging into a box or gaylord.

**Materials of Concern.** Materials that have been identified as hazardous, toxic or potentially hazardous that require special treatment and handling to avoid environmental, health or safety exposures.

**Metal Group:**

- **Ferrous.** Iron-based – e.g., steel
  
- **Non-Ferrous:** Non-iron-based – e.g., copper, aluminum, zinc, lead, nickel
  
- **Precious:** Including gold, silver, platinum, palladium (also referred to as Noble Metals)

**Modem.** A computer device that converts digital signals to the modulated analog signals required for transmission over a telephone line, and vice versa.
**Monitor.** A display device containing a cathode ray tube or flat panel display, a case, interior wires, circuitry, a cable to the CPU and a power cord. Also called a video display unit (VDU).

**Motherboard.** A computer's main circuit board, often entailing the microprocessor, other coprocessors, memory, a basic input-output system, expansion slot and interconnecting circuitry (also see daughterboard). A motherboard is also called a system board or a mainboard.

**Multiprocessor.** A computer containing more than one central processing unit (CPU).

**Networking Systems.** Communications equipment that facilitates the interconnection and switching functions for complex networks of computers and telecommunications systems.

**Non-Ferrous Metal.** Metals with no or little iron content, e.g. copper, aluminum, lead, tin, zinc.

**OEM.** Original equipment manufacturer.

**Orphan Scrap.** Obsolete electronics previously manufactured by or bearing the brand name of a company which is no longer in business.

**Overwrite.** Software program routines that are used to erase data from hard drives and other data storage devices by writing random data over the existing data.

**Peripherals.** Auxiliary equipment to a computer, such as computer mice, keyboards, printers, etc. added or attached to a computer to expand its functionality.

**Populated Circuit Boards:** Circuit board containing chips and other plug-in devices. A fully populated circuit boards has all the devices it can hold.

**Precious metals.** Gold, silver, platinum-group metals. Also known as noble metals.

**Price.** The market value of metals in a refining lot. For instance, the price as quoted daily on the “London Fixing.” For metals with two fixings, the Second Fix generally governs. For rhodium and ruthenium, the Johnson Matthey Daily Base is often used. For copper, the London Metal Exchange or New York Mercantile Exchange cash settlement price.

**Printed Circuit Board (PCB).** See circuit board.

**Printing, Copying and Multi-function Devices.** Devices using all printing technologies, designed to reside on a work surface and that can print on media of up to 48” wide. Also floor-standing copying and printing devices.

**Product Stewardship.** An environmental management strategy assigning responsibility for a product's environmental impact through all stages of the product’s life cycle to those who design, produce, sell or use it.

**Redeployment.** The consolidation, testing and repair of usable electronics for reuse within the originating firm, institution or government agency.
**Recovery.** Extraction of metal values from scrap.

**Recycler.** See Electronics recycler.

**Refiner.** Facility in which impurities are removed and metals are purified chemically to elemental form.

**Refining charge.** Charge by the Processor based on the amount of payable metal(s) in a refining lot.

**Refining lot.** Precious metal bearing materials consolidated as a single batch to retain integrity throughout processing or refining.

**Refurbish.** Renew, replace parts, repackage, update electronics equipment for reuse.

**Remanufacturing.** The testing, repair or upgrading of obsolete electronics for resale. Some remanufacturers build whole units from individual recovered components (hard drives, mother boards, etc.).

**Reverse Logistics.** Return of an obsolete item to the producer through the original distribution system, which may include retailers and wholesalers.

**Roll-off Box.** Metal container usually 20’ long and 8’ wide, height 4’-8’ used to store loose material. Rolls on and off a truck on built-in steel rollers. Holds roughly 17 tons.

**Sample.** A representative specimen of a refining lot taken after the refining lot is in homogeneous form.

**Sampling.** The process of obtaining a small portion of a larger weight from which valid inferences about the larger weight can be made.

**Secure Erase.** An program embedded in modern hard drives (“firmware”) that, when executed, facilitates the total erasure of data from the hard drive

**Service Provider.** In the case of electronics recycling, companies that provide a variety of support services (which could also include collection and recycling) such as brokering, financial, legal, data security, media, software, transportation, etc.

**Settlement.** Financial statement detailing refining and treatment charges, metal returned, penalties, advances and fees, cash and metal balances, etc.

**Shredder.** Equipment used to size reduce and separate electronics scrap by tearing it apart mechanically. Some shredder systems are large automated processes that produce separated streams of small pieces of materials for recycling.

**Smart Card/SIM Scrap.** Chips found in smart cards.
**Smelter.** A thermal processing operation where metals and other materials are separated.

**Smelting.** Melting scrap for a crude separation of precious metals from impurities, generally in preparation for refining.

**Take-Back Program (or Service).** A program, typically the responsibility of the original equipment manufacturer, to collect, recycle and/or reuse products that are no longer of use to the original customer.

**TCLP.** Toxics characteristics leaching procedure; a method authorized in federal regulations for determining a hazardous waste.

**Telephones and Telephone Answering Devices.** Telecommunication device with a handset or headset used for transmission of sound using a variety of technologies including wire-line and voice-Over Internet Protocol (VoIP).

**Video, Image and Audio Devices.** Includes personal/portable and home/non-portable, devices that can transmit, record or play back an image, audio or video using a variety of technologies including mechanical, optical, and digital. Also Home theater in a Box (HTB)—bundled combinations of the above.

**Waste.** Material too low in grade to be of sufficient economic value for recovery, reuse or recycling.

**White Box.** A standard-configuration personal computer produced by a small or locally based producer.

**Wires, External Unclipped.** Shall consist of wires and cables with connectors still attached. May include double insulated wires.